



17025 SO. MAIN ST. GARDENA, CA 90248 | 310-327-7474
13238 SO. FIGUEROA ST. LOS ANGELES, CA 90061 | www.stepstoneinc.com

PRODUCT DATA SHEET

Product Name

California Architectural (CalArc) Paver

Manufacturer

Stepstone, Inc.
17025 So. Main St.
Gardena, CA 90248
Phone 310-327-7474
Fax 310-217-1424
Toll free 800-572-9029

Product Description

Stepstone has produced high quality precast concrete for over 40 years. California Architectural Pavers are precast concrete pavers that come in many standard sizes. California Architectural (CalArc) Pavers are designed to be used for both commercial and residential applications.

Composition & Materials

California Architectural Pavers are hand-made, wet-cast from 5000 PSI hard rock concrete using Type III cement.

Sizes

CalArc Pavers are available in standard sizes ranging from 5-7/8" x 11-7/8" to 23-7/8" x 47-7/8" in 2" to 2 1/2" thicknesses. See California Architectural Paver details for standard sizes.

Finishes

California Architectural Pavers available finishes include: Custom aggregates, light, medium, or heavy sandblast.

Colors

California Architectural Pavers are available in twelve standard colors: Almond, Cafe Brown, Espresso Brown, Caramel, French Gray, Granada White, Iceberg Green, Malibu, Santa Fe Buff, Brick Red, Agave, Porcelain; custom colors are available upon request.

Technical Data

APPLICABLE STANDARDS

American Society for Testing & Materials (ASTM)
ASTM C33 - *Standard Specification for Concrete Aggregates*
ASTM C39 - *Concrete Compressive Strength*
ASTM C150 - *Standard Specification for Portland Cement*
ASTM C642 - *Water Absorption, Density, Voids in Hardened Concrete*
ASTM C666 - *Rapid Freeze/Thaw Resistance of Concrete*
ASTM C979 - *Pigments for Integrally Colored Concrete*



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ASTM C1028 - *Coefficient of Friction*

Physical /Chemical Properties

CalArc Paver weight is 22-28 LBS per square foot.

Water absorption: Not more than 5.0 % average, not more than 6.0 % for any individual unit for standard colors.

Unit length, width and height are not more than +/-1/8" from standard dimensions. No unit will differ more than +/-1/8" from the approved samples. Test reports are available upon request. Concrete is non-combustible.

Installation

Preparatory Work

Handle and store product according to Stepstone, Inc. recommendations. Follow generally accepted masonry practice.

Methods

California Architectural Pavers can be sand set or mortared in. Sides shall be parallel, with courses straight. Spaces between the pavers shall not be more than 1/4". California Architectural Pavers are to be laid with even bearing and supported equally.

Building Codes

California Architectural Pavers are designed to meet or exceed the requirements of the model building codes. Installation must comply with the requirements of all applicable local, state, and national code jurisdictions.

Availability & Cost

Availability

Contact Stepstone, Inc. for information and product availability.

Cost

Budget material cost information may be obtained from the manufacturer at the telephone number above.

Limited Warranty

California Architectural Pavers are guaranteed against defects in material and workmanship for a period of five years. Unusual abuse and neglect will invalidate the limited warranty. Contact manufacturer for additional information on warranty conditions, duration, and remedies.

Maintenance

Stepstone, Inc. recommends a concrete sealer. Exterior products may be washed periodically to remove dirt, stains, and mildew. Periodic inspection may be advisable in some environments in order to ensure pre-cast components are fixed in place and not subject to movement. In freeze-thaw areas water repellent sealers must be maintained to cover warranty.

Technical Services

The manufacturer maintains a technical sales department offering specifications and engineering calculations for specific products and samples. For assistance contact Stepstone, Inc.