**STEPTREAD SYSTEM**

**STEPTREADS** are precast concrete stair treads. They may be supported by a wood structure or a steel structure. They are available in various colors and finishes. In these details you will find general details and details specific to either wood or steel supports. You may choose all of the details or individual sections that apply to your project. The **STEPTREAD SYSTEM** includes information on both the steps and landing planks for a complete design. These details are available to you in PDF format, CAD format, and DWF format. Stepstone, Inc. has been manufacturing **STEPTREADS** for over 25 years.

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**PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE "STEPTREAD" SYSTEM BY "STEPSTONE, INC." OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH "STEPTREAD" AND FEATURING EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY "STEPSTONE, INC." SHALL BE FURNISHED BY "STEPSTONE, INC." SUCH ITEMS SHALL BE INSTALLED BY OTHERS.
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### Architectural Details

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Steel Stringer System - General Details

GENERAL DETAILS

FILE: STP-0.1-04a
REV: 01.11.08

SCALE: N.T.S.
FILE: STP-0.1-04a
GALVANIZED 11GA. ANGLE 1½" x 3" x 7½"

GALVANIZED 11GA. WELD PLATE 4" x 7 ½"

SIDE VIEW

END VIEW

STATER NOSING SIDE MOUNT "A" BRACKET

STARTER NOSING BACK MOUNT "B" BRACKET

HANDRAIL PLATE

RISER CONNECTOR PLATE

4 GA. GAL. STEEL

1. THIS SHEET IS INTENDED TO BE THE STANDARD PLAN ONLY FOR "STEPSTONE" PRECAST CONCRETE TREAD AND RISER SYSTEM. THE PURPOSE OF THIS STANDARD PLAN IS TO SHOW ONLY THE TREADS AND RISERS AND THEIR DIRECT CONNECTIONS TO THE SUPPORTING STRUCTURE.

2. THIS STANDARD PLAN DOES NOT COVER THE DESIGN OR INSTALLATION OF ANY SUPPORTING STRUCTURE, HANDRAILS OR GUARDRAILS. IT DOES NOT COVER ACCESS REQUIREMENTS.

3. ONLY ITEMS NOTED BY "STEPSTONE" SHALL BE FURNISHED BY "STEPSTONE". SUCH ITEMS SHALL BE INSTALLED BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE QUALITY OF THE INSTALLATION.

4. ALL ITEMS NOTED AS "NOT BY STEPSTONE" SHALL BE FURNISHED AND INSTALLED BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE DESIGN AND INSTALLATION OF SUCH ITEMS.

5. ALL WELDS NOTED AS "NOT BY STEPSTONE" ARE THE MINIMUM SIZE AND LENGTH REQUIRED BY "STEPSTONE" AND SHALL BE MADE BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE INSPECTION OR QUALITY OF SUCH WELDS.

6. ALL ITEMS HAVE STANDARD MANUFACTURING TOLERANCES.

7. ALLOW ⅛"-⅜" CLEARANCE BETWEEN TREADS & STRINGERS ON EACH SIDE.

8. ALL CONCRETE SHALL BE 5,000 P.S.I. (TYPICAL)

9. MAXIMUM TREAD FREE SPAN IS 60". MAXIMUM LANDING PLANK FREE SPAN IS 60".

* CUSTOM LENGTHS ARE AVAILABLE.
PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE “STEPTREAD” SYSTEM BY “STEPSTONE, INC.” OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH “STEPTREAD” AND Featuring EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY “STEPSTONE, INC.” SHALL BE FURNISHED BY “STEPSTONE, INC.” SUCH ITEMS SHALL BE INSTALLED BY OTHERS.
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180° LANDING

LANDING PLANK "A"
LANDING PLANK "B"
LANDING PLANK "C"
TREAD
STARTER NOSING

LANDING PLANKS TO BE NOTCHED AS REQUIRED.
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** ** ALL ITEMS HAVE STANDARD MAUFACTURING TOLERANCES.
* ALLOW 1/8" TOLERANCE BETWEEN LANDING PLANKS.
Y = SPACE BETWEEN STRINGERS.
S = STRINGERS

**EXAMPLE:**

T=36", S=3", & Y=6"

THEN:
LP=36+3+1/2(6)=42"
LP=42"+ **

LW=2(42)+ **
LW=84"+ **
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STAIR END DETAIL - RISER ABOVE STEEL STRINGERS

PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE “STEPTREAD” SYSTEM BY “STEPSTONE, INC.” OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH “STEPTREAD” AND FEATURING EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY “STEPSTONE, INC.” SHALL BE FURNISHED BY “STEPSTONE, INC.” SUCH ITEMS SHALL BE INSTALLED BY OTHERS.
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WEDGE PROFILE - WELD ON WITH RISER CONNECTOR PLATES
PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE “STEPTREAD” SYSTEM BY “STEPSTONE, INC.” OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH “STEPTREAD” AND FEATURING EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY “STEPSTONE, INC.” SHALL BE FURNISHED BY “STEPSTONE, INC.” SUCH ITEMS SHALL BE INSTALLED BY OTHERS.
CLOSED RISER SECTION - BETWEEN STEEL STRINGERS, WELDED

PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE “STEPTREAD" SYSTEM BY “STEPSTONE, INC.” OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH “STEPTREAD" AND FEATURING EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY “STEPSTONE, INC.” SHALL BE FURNISHED BY “STEPSTONE, INC.” SUCH ITEMS SHALL BE INSTALLED BY OTHERS.
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OPEN RISER SECTION - BETWEEN STEEL STRINGERS, WELDED

Precast concrete treads, landings, and balconies shown on plans shall be from the “Steptread” system by “Stepstone, Inc.” of Gardena, CA. For steel or wood construction. The manufacturer is to supply all precast concrete parts with each “Steptread” and featuring either cast in threaded inserts for bolting or an embedded bottom weld plate for welding. All reinforcing and connections will be zinc plated. Only items noted by “Stepstone, Inc.” shall be furnished by “Stepstone, Inc.” Such items shall be installed by others.
OPEN RISER SECTION - ABOVE STEEL STRINGERS, WELDED

PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE "STEPTREAD" SYSTEM BY "STEPSTONE, INC." OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH "STEPTREAD" AND FEATURING EITHER CAST IN THREAD INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY "STEPSTONE, INC." SHALL BE FURNISHED BY "STEPSTONE, INC." SUCH ITEMS SHALL BE INSTALLED BY OTHERS.
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90° LANDING - CLOSED RISER BETWEEN STEEL, WELDED

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90° LANDING - OPEN RISER ABOVE STEEL, WELDED

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180° LANDING - BETWEEN STEEL, WELDED

SCALE: N.T.S.
FILE: STP-4.1-05
180° LANDING - ABOVE STEEL, WELDED

PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE “STEPTREAD” SYSTEM BY “STEPSTONE, INC.” OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH “STEPTREAD” AND FEATURING EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY “STEPSTONE, INC.” SHALL BE FURNISHED BY “STEPSTONE, INC.” SUCH ITEMS SHALL BE INSTALLED BY OTHERS.
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STRAIGHT LANDING - ABOVE STEEL, WELDED